

In Figures 2, shown on page 452, a seaming method is depicted. With this seaming method, it can be seen that a can lid 12 is placed on a can body 11 where a peripheral curl extends over the edge of the can body 11. A chuck 37 rotates the can 11 and lid 12. As the can 11 and lid 12 rotate, the peripheral curl is rolled underneath a portion of the can body to form a double seam 13 by rollers 38a and 38b.

The relevance to U.S. Patent Application No. 10/752,928 is that Japanese Patent Application No. 50-144580 details the state of the art of can lid seaming at the time the U.S. Patent Application No. 10/752,928 was filed.